

AUDITORÍAS DE INOCUIDAD Y CALIDAD: UNA MIRADA A LAS BUENAS PRÁCTICAS Y CERTIFICACIONES

AUDITS OF SAFETY AND QUALITY: A LOOK AT GOOD PRACTICES AND CERTIFICATIONS

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Purpose of an Audit

Audit Options

5 Keys to Successful Audits





Audit Options

Type of Audits

1st Party Audit: Internal Audit 2nd Party Audit: Supplier Audit 3rd Party Audit: Audit Provider

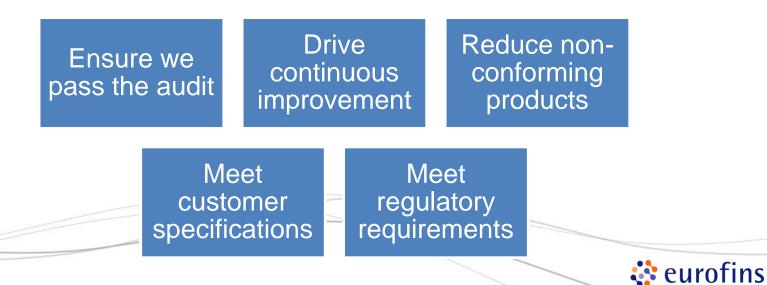


GFSI (Global Food Safety Initiative)



① Define objectives

- Conduct with management to facilitate commitment
- Not QA's program, must work for all company
- Use management objectives to build program
- Scope (product audits, system audit, inspections)
- Examples:



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② Preparation

- Select audit type and standard according to objectives
- Select who will be conducting the audit (internal resource, external resource)
- Collect audit criteria and understand requirements through self learning or course



③ Communicate

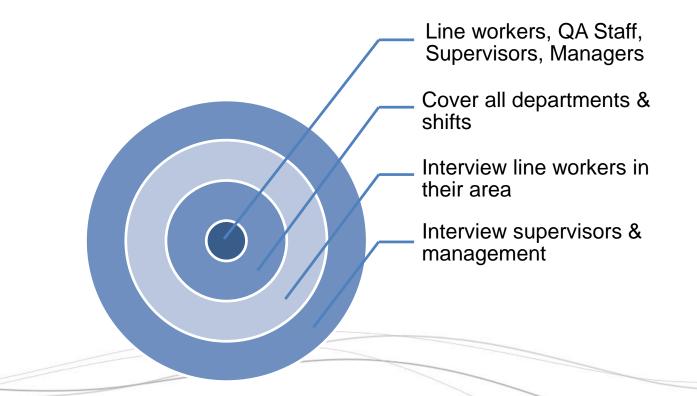


- Get buy-in from facility to drive engagement
- Create project plan and make a team effort to complete
- Include as many people as possible, part of culture
- Provide updates to leadership at routine meetings
- Take photos of good practices and non-conformances



④ Training and Audit Participation

- Ensure that everyone is trained on updates
- Preform a pre-assessment





⑤ Corrective Action for Improvement

- Keep an internal log of all non-conformances
- Trend non-conformances to make decisions
- Evaluate by risk and occurrence
- Use root cause analysis to understand why nonconformances occur

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Summary

To achieve food safety certification takes commitment and dedication

- Maintaining certification takes <u>more</u> commitment and dedication
- > To perform your best on your audit
 - Focus on high risk areas first
 - Keep all levels of facility engaged
 - Communicate well
 - Don't be afraid to identify issues
 - Focus on corrective action management



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